



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3825-043
Job Sheet 203243



Part No: D3825-043

Part Name: Rib Assembly (Basket End, Lid)

Part Weight: 0 lbs

Job Created: 11/13/19

Due Date: 11/29/19

Type: Stock

Note: DWG REV C IPP REV:A 12.07.24 AS PER REV.B DD VERF:EC IPP REV:B 12.08.08 AS PER DWG REV.C DD VERF:EC

Ship Via:

Job Qty: 8 pcs

Status: New

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Basket - 1	8 pcs	11/29/19		0.00	4.00	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		MA
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		MA
							Large Fab - 11 (Various)		
							Large Fab - 12		
130	QC 9	8 pcs	11/29/19		0.00	0.00	QC 9 - 10		
							QC 9 - 18	DAS	
							QC 9 - 24	24	
							QC 9 - 43	9-89	
							QC 9 - 50		
							QC 9 - 9		
							QC 5 - 10		
140	QC 5	8 pcs	11/29/19		0.00	0.00	QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24	DAS	
							QC 5 - 3	24	
							QC 5 - 43	9-89	
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		



Container No: S231988



Part: D3825-043
Job No: 203243
Serial No/Batch: S231988

Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 11/14/19

				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	DAS
				QC 5 - 40	NOV 14 2019 140
				QC 5 - 61	9-89
				QC 5 - 81	
150 Packaging 3-1 - Stock - B4B 8 pcs	11/29/19	0.00 0.00		Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA 8 pcs	11/29/19	0.00 0.00		QC 21 - SA - 21	DAS
				QC 21 - SA - 70	NOV 25 2019
				QC 21 - SA - 53	NOV 25 2019

Part Op 100 - Fabricate per Drwg 1- cut D3825-3 rib as per dwg D3825 2- drill hole (3/16") in D3825-3 using DT9822 jig and open
Descriptions: to finish size as per dwg D3825 6- weld D2327-1 spacer & D4021-9 bushing as per dwg D3825 Rod Batch # M139015
130 - QC9- Inspect visual per QSI004- Fusion Welds
140 - QC5- Inspect part completeness to step on W/O
150 - Identify as per dwg & Stock Location: LOCATION WA004-7
160 - QC21- Final Inspection - Work Order Release

MU # 012925

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2327-1	Spacer Bushing	8 pcs (1 ea)	100-Large Fab - Basket - 1	5212650
D4021-9	Bushing	16 pcs (2 ea)	100-Large Fab - Basket - 1	5223603
M304TS0.750W.065	304 Sq Tube .75X.75X.065W	17 ft (2.125 ea)	100-Large Fab - Basket - 1	5186554

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Basket - 1	D2327-1	8	19	0
	D4021-9	16	168	0
	M304TS0.750W.065	17	695	0
Part Specifications				
Specifications could not be found.				

Plex 11/13/19 1:03 PM Dart.lajeunesse.marie

Job: _____		DISPOSITION		DEPARTMENT/PROCESS	
Part No. _____		Rework Scrap Use-as-is		Cross tube Small Fab Finishing	
Date :		Sequence #:		Skid-tube Machining Large Fab	
		QTY Affected :		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging	
Description Work Order Deviation		Disposition		Engineering Water Jet Supplier Quality	
				MRB (QS1042)	
				Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause		FAULT CATEGORY			
Operator		Pressure/Forced		Positioned Wrong	
Manufacturing Process		Bending		Outside Tolerance	
Equip/Tooling		Crushing		Drawing	
Handling/Preservation		Cracks		Finish	
Material		Crimp/Kink/Ripple/Wave/Twist		Part Lost/Missing	
Product Improvement		Marks/Chatter		Misread	
Process Improvement		Mislabeled			
Human Factors		Other/Details:			